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20. The composition of claim ³¹16, wherein the plasticizing substance comprises hydroxypropyl cellulose.

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21. The composition of claim ³¹16, wherein the plasticizing substance comprises hyaluronic acid.

22. The composition of claim ³¹16, wherein the plasticizing substance comprises methylcellulose.

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23. The composition of claim ³¹16, wherein the mixing solution is selected from a group consisting of sterile water, inorganic salt, and cationic surface active agent.

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24. The composition of claim ³⁸23, wherein the cationic surface active agent is selected from a group consisting of sodium chloride, phosphate buffered saline, potassium chloride, sodium sulfate, ammonium sulfate, ammonium acetate, and sodium acetate.

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25. The composition of claim ³¹16, wherein the mixing solution comprises sterile water.

⁴¹
26. The composition of claim ³¹16, consisting of:
100 parts by weight of the calcium sulfate hemihydrate;
about 1.5 to about 8 parts by weight of the plasticizing substance; and
about 25 to about 65 parts by weight of the mixing solution.

⁴²
27. The composition of claim ³¹16, consisting of:
100 parts of the calcium sulfate hemihydrate;
about 5.25 parts by weight of the plasticizing substance; and
about 33.6 parts by weight of the mixing solution.